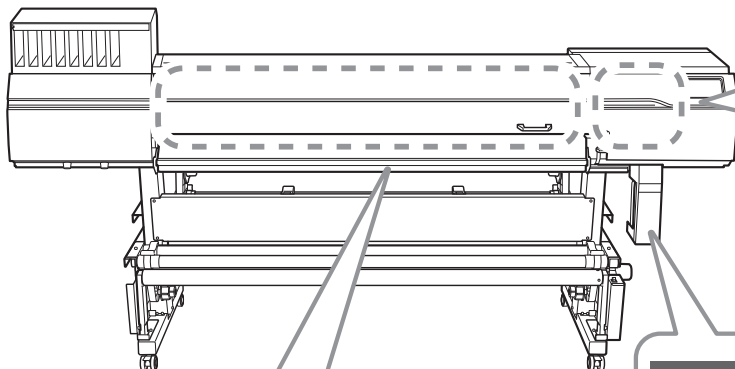


Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.



After daily operations

Cleaning the machine

https://downloadcenter.rolanddg.com/contents/manuals/XP-640_USE_EN/index.html?id=zpr1604452542078



Before daily operations

Print head check

https://downloadcenter.rolanddg.com/contents/manuals/XP-640_USE_EN/index.html?id=fur1604452485175



If a message appears

Cleaning around the printheads (manual cleaning)

https://downloadcenter.rolanddg.com/contents/manuals/XP-640_USE_EN/index.html?id=egx1703141276165



If a message appears

Disposing of discharged fluid

https://downloadcenter.rolanddg.com/contents/manuals/XP-640_USE_EN/index.html?id=waq1604452672334



Information on other maintenance items is also available on the Internet.

https://downloadcenter.rolanddg.com/contents/manuals/XP-640_USE_EN/index.html?id=cos1604452482830

